

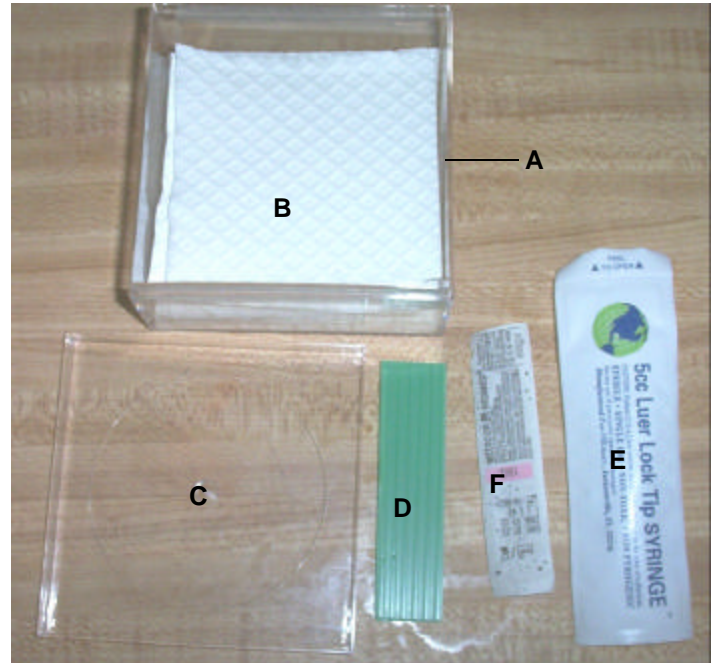
Overview

The purpose of the cleaning paper is two fold. First the cleaning pack can be used as an external cleaner for dissolving dried ink from the exterior of the printhead face and to allow cleaner to be absorb from a soaking pad directly into the nozzle firing chambers. Second, the pack can be used to fill existing cartridges or blanks with cleaner to aid in internal purging of printhead feed lines and pre-chamber areas.

In addition to a bottle of Ultra-FLO™ Purge & Clean you pack includes the following:

- A. Storage Case for small parts
- B. Soaking Pads
- C. Soaking Lid
- D. Plastic Cartridge Brace
- E. Dispensing Syringe
- F. Dispensing Needle

These components are used for different applications described below.



Cleaning Printheads using Soaking Pads

The soaking pads serve as a method to safely remove dried ink build-up from the outside of the printhead face. Soaking pads allow Purge & Clean to be absorbed into the firing chamber of the printhead. This method is useful in removing dried ink build-up due to periods of inactivity in which the ink in the printhead has thickened or dried, preventing the normal cleaning operation of your printer from working.

Using The Soaking Pads

1. Take the lid from the storage case and insert three sheets of soaking pad material into the lid. (figure 1)
2. Pour about **5 cc** (you can use the syringe to measure the exact volume) of Purge & Clean onto the pads. Add additional Purge & Clean if needed to make sure the pad is thoroughly wet.
3. Place your cartridge on the soaking pads, printhead down. Use the cartridge brace to help keep the printhead resting flat on the soaking pads. (figure 2)
4. Allow cartridge to sit for thirty (30) minutes to one (1) hour.
5. Remove cartridge from pad after time has expired and gently pat dry with a paper towel. **DO NOT RUB** the cartridge.
6. Contacts may be cleaned using a small amount of cleaner applied to a paper towel, to remove oil, dirt or other material which may interfere with contact operation. (figure 3)

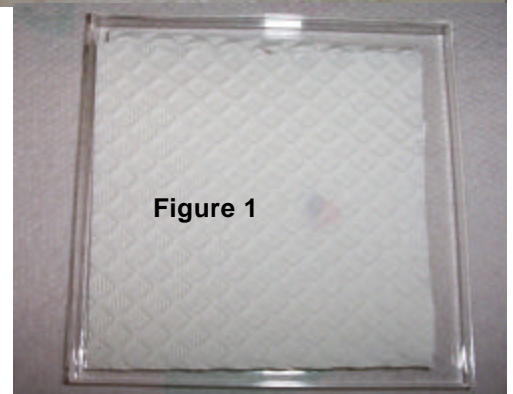


Figure 1

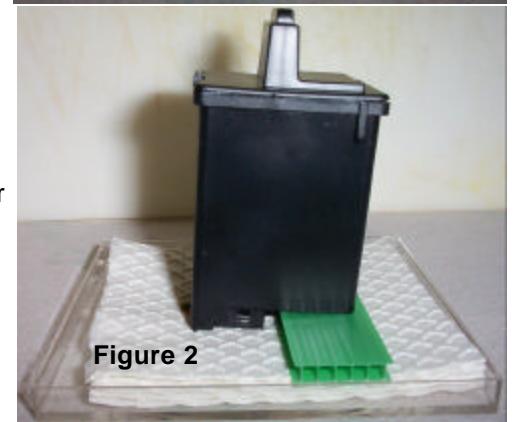


Figure 2

Creating Purge Cartridges

Purge cartridges may be created by substituting Purge & Clean for your normal inks during a refill. The purpose of a purging cartridge is to apply cleaner to the internal pathways of the printhead using the normal method used to transport inks. The syringe and needle supplied in this pack can be used to inject cleaner into a cartridge or blank.

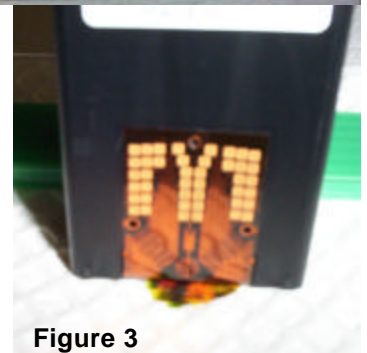


Figure 3